DAMPER VALVES
FOR
AIR & GASES TREATMENT
THE COMPANY

CMO is a company that designs, manufactures and markets standard, and specialised valves. Its comprehensive range of manufacturing allows one to cover many industrial applications and the ability to control all kinds of fluid.

Founded in February 1993, with a staff having more than 40 years experience in the design and manufacture of valves. This experience, satisfaction and quality of work is what has assisted the company in evolving into what it is today, continually developing new products to meet the demands of industry and our customer’s needs. Today, CMO is one of the largest manufacturers of valves in both domestic and international markets, with young and highly qualified staff continually willing to give the best service and attention to its customers.

QUALITY MANAGEMENT CERTIFIED

CMO Valves has always perceived and developed the concept of quality as one of the main foundations of your business and a key success factor, directed towards continuous process improvement in order to meet the needs and expectations of customers while while maximum satisfaction is guaranteed.

Responsive to market demands, characterized by high specialization for Knife Gate Valves, and operating in an increasingly competitive environment, CMO Valves establishes a quality control system in 1998, the year of their first certification EN ISO 9001:2008.
**Valves and Dampers for Air & Gases and Pneumatic Transport**

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### GR - series

**Product Description**

The Round Damper guillotine type GR manufactured by CMO is especially useful as an element of isolation to allow inspections, maintenance and repairs on the pipes. The basic mechanical elements that make up the guillotine type of damper GR, is a rack or foreign body that contains a piece that moves inside lengthwise, a sealing peripherical to prevent leakage of gas in all phases of the movement of the knife of gate, necessary supports and an actuator.

**General Applications:**

Pulp and paper, mining, sewage applications, chemical plants, food and beverage and bulk conveying.

**Working (P):**

<table>
<thead>
<tr>
<th>DN50</th>
<th>DN150: 10 kg/cm²</th>
</tr>
</thead>
<tbody>
<tr>
<td>DN200: 8 kg/cm²</td>
<td></td>
</tr>
<tr>
<td>DN250</td>
<td>DN300: 6 kg/cm²</td>
</tr>
<tr>
<td>DN350</td>
<td>DN400: 5 kg/cm²</td>
</tr>
<tr>
<td>DN450</td>
<td>DN600: 3 kg/cm²</td>
</tr>
<tr>
<td>DN700</td>
<td>DN1400: 2 kg/cm²</td>
</tr>
</tbody>
</table>

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### GC - series

**Product Description**

Square or Rectangular Damper guillotine type GR manufactured by CMO is especially useful as an element of isolation to allow inspections, maintenance and repairs on the pipes. The basic mechanical elements that make up the guillotine type of damper GC, is a rack or foreign body that contains a piece that moves inside lengthwise, a sealing peripherical to prevent leakage of gas in all phases of the movement of the knife of gate, necessary supports and an actuator.

**General Applications:**

This damper knife gate valve is appropriate for a wide range of applications such as:

- Pulp and paper, mining, sewage applications,
- Chemical plants, food and beverage and bulk conveying.

**Working (P):**

<table>
<thead>
<tr>
<th>DN50</th>
<th>DN150: 10 kg/cm²</th>
</tr>
</thead>
<tbody>
<tr>
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<td>DN250</td>
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<tr>
<td>DN350</td>
<td>DN400: 5 kg/cm²</td>
</tr>
<tr>
<td>DN450</td>
<td>DN600: 3 kg/cm²</td>
</tr>
<tr>
<td>DN700</td>
<td>DN1400: 2 kg/cm²</td>
</tr>
</tbody>
</table>

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### Technical Data for GR-GC Series

**Standard Manufacturing Sizes:**

From DN50 up to DN3000 (bigger sizes under request) GR Series 50x50 up to 3000x3000 (bigger sizes under request) GC Series. Also rectangular designs available.

**Working Pressures:**

From DN 50 to DN 2000: 0.5 (kg/cm²)

Higher pressures available under request.

**Flange Connection Drillings:**

The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

**Applied Directives:**

- Directive (PED: ART.3/ CAT1),
- Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**

From 98.5% to 99.5% Also available under request 100% tightness with double gate and air flushing system.

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### Accessories for GR-GC Series

- Mirror Polished Gate, Stellited gate, Scraper in the packing, Air injection in the packing gland, Flushing holes in body
- Mechanical Limit Switches, Inductive Switches and Positioners
- Solenoid valves, Connection electrical boxes, electrical wiring and pneumatic piping, Stroke limiting mechanical stops
- Mechanical locking device

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www.cmovalves.com
MD - series

**PRODUCT DESCRIPTION**
Flanged or wafer butterfly damper valve. Cast or welded body and disc depending the diameter of the valve. Manufactured with different kinds of tightness depending the customer requirements (100% tight, 99,5% tight or 98,5% tight). Fabrication materials: S275JR carbon steel, HII carbon steel, 16MO3 carbon steel, different stainless steel qualities (aisi 304, 316, 310 ...). Depending the application.

**GENERAL APPLICATIONS:**
Pneumatic transports, exhaust gas control on chimneys, exhaust gas control on combustion processes, gas turbine exhaust gas control...

Actuators: Manual, pneumatic, electric ...

Working pressure: According to the standard manufacturing way these valves are designed to resist 0,5 kg/cm² at ambient temperature.

- Cement Plants
- Steel Plants
- Chemical plants.
- Power plants.
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**TECHNICAL DATA FOR MF SERIES**

**Standard manufacturing sizes:**
From DN50 up to DN3000 (bigger sizes under request) MD Series 50x50 up to 3000x3000 (bigger sizes under request) MD Series.

**Working pressures:**
From DN 50 to DN 3000: 0,5 (kg/cm²)
Higher pressures available under request

**Flange connection drillings:**
The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

**Applied Directives:**
Directives (PED: ART.3/ CAT1),
Directives (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**
From 97% to 99,5% Also available under request 100% tightness with double gate and air flushing system.

ML - series

**PRODUCT DESCRIPTION**
BIDIRECTIONAL Round damper butterfly valve

Round damper butterfly valve, with bidirectional design. Designed for pneumatic transport of air or gases at different temperatures. Option of manufacturing “WAFER” type or with bored flanges. Watertight integrity between 97% and 99%. Option of using an air sealing system to increase watertight integrity up to 100%. Various seal and gasket materials available.

**GENERAL APPLICATIONS:**
These butterfly damper valves are suitable to work with a wide range of air and gases. They are particularly suitable for controlling the flow of gas in pipelines.

- Cogeneration Plants
- Electrical powerstations.
- Energy Sector
- Thermal Power Stations
- Chemical plants.

**TECHNICAL DATA FOR LR SERIES**

**Standard manufacturing sizes:**
From DN80 up to DN3000 (bigger sizes under request) ML Series 50x50 up to 3000x3000 (bigger sizes under request) ML Series. Also rectangular designs available.

**Working pressures:**
From DN 50 to DN 3000: 0,5 (kg/cm²)
Higher pressures available under request

**Flange connection drillings:**
Flange connection: The valve is manufactured with “WAFER” type design.
Bolting the flanges: The valve is manufactured with bored flanges.

In both variants, the flange connections and openings are in line with C.M.O. standard, although these can be tailored to customer requirements upon request.

**Applied Directives:**
Directives (PED: ART.3/ CAT1),
Directives (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**
From 97% to 99,5% Also available under request 100% tightness with double gate and air flushing system.
**MF - series**

**PRODUCT DESCRIPTION**
Flanged or wafer butterfly damper valve. Cast or welded body and disc depending the diameter of the valve. Manufactured with different kinds of tightness depending the customer requirements (100% tight, 99,5% tight or 98,5% tight). Fabrication materials: S275JR carbon steel, HII carbon steel, 16MO3 carbon steel, different stainless steel qualities (aisi 304, 316, 310 ...). Depending the application.

**GENERAL APPLICATIONS:**
Pneumatic transports, exhaust gas control on chimneys, exhaust gas control on combustion processes, gas turbine exhaust gas control...

- Actuators: Manual, pneumatic, electric ...
- Working pressure: According to the standard manufacturing way these valves are designed to resist 0,5 kg/cm² at ambient temperature.
  - Cement Plants
  - Steel Plants
  - Chemical plants.
  - Power plants.
  - …

**TECHNICAL DATA FOR MF SERIES**

**Standard manufacturing sizes:**
From DN50 up to DN3000 (bigger sizes under request) MF Series 50x50 up to 3000x3000 (bigger sizes under request) MF Series. Also rectangular designs available.

**Working pressures:**
From DN 50 to DN 2000: 0,5 (kg/cm²)
Higher pressures available under request

**Flange connection drillings:**
The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

**Applied Directives:**
Directive (PED: ART.3/ CAT1),
Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**
From 97% to 99,5% Also available under request 100% tightness with double gate and air flushing system.

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**LR - series**

**PRODUCT DESCRIPTION**
Flanged or wafer butterfly damper valve. Cast or welded body and disc depending the diameter of the valve. Manufactured with different kinds of tightness depending the customer requirements (100% tight, 99,5% tight or 98,5% tight). Fabrication materials: S275JR carbon steel, HII carbon steel, 16MO3 carbon steel, different stainless steel qualities (aisi 304, 316, 310 ...). Depending the application.

**GENERAL APPLICATIONS:**
Pneumatic transports, exhaust gas control on chimneys, exhaust gas control on combustion processes, gas turbine exhaust gas control...

- Actuators: Manual, pneumatic, electric ...
- Working pressure: According to the standard manufacturing way these valves are designed to resist 0,5 kg/cm² at ambient temperature.
  - Cement Plants
  - Steel Plants
  - Chemical plants.
  - Power plants.
  - …

**TECHNICAL DATA FOR LR SERIES**

**Standard manufacturing sizes:**
From DN50 up to DN3000 (bigger sizes under request) MF Series 50x50 up to 3000x3000 (bigger sizes under request) MF Series. Also rectangular designs available.

**Working pressures:**
From DN 50 to DN 2000: 0,5 (kg/cm²)
Higher pressures available under request

**Flange connection drillings:**
The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

**Applied Directives:**
Directive (PED: ART.3/ CAT1),
Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**
From 97% to 99,5% Also available under request 100% tightness with double gate and air flushing system.
VALVES AND DAMPERS FOR AIR & GASES AND PNEUMATIC TRANSPORT

PL - series

PRODUCT DESCRIPTION
Flanged light butterfly, square, rectangular louvered type, several blades... Welded construction body and disc. Manufactured with different kinds of tightness depending the customer requirements (100% tight, 99,5% tight or 98,5% tight). Fabrication materials: S275JR carbon steel, HII carbon steel, 16MO3 carbon steel, different stainless steel qualities (aisi 304, 316, 310 ...).

Depending the application.

GENERAL APPLICATIONS:
Pneumatic transports, exhaust gas control on chimneys, exhaust gas control on combustion processes, gas turbinia exhaust gas control...

Actuators: Manual, pneumatic, electric ...
Working pressure: According to the standard manufacturing way these valves are designed to resist 0,25 kg/cm² at ambient temperature.

- Cement Plants
- Steel Plants
- Chemical plants.
- Power plants.
" ...

TECHNICAL DATA FOR MF SERIES

Standard manufacturing sizes:
From 400X400 up to 5000X5000 (bigger sizes under request). Also rectangular designs available.

Working pressures:
0,25 (kg/cm²)
Higher pressures available under request.

Flange connection drillings:
The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

Applied Directives:
Directive (PED: ART.3/ CAT1),
Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)
Tightness
From 97% to 99,5% Also available under request 100% tightness with double gate and air flushing system.

UL - series

PRODUCT DESCRIPTION
Flanged or wafer butterfly damper valve. Cast or welded body and disc depending the diameter of the valve. Manufactured with different kinds of tightness depending the customer requirements (100% tight, 99,5% tight or 98,5% tight). Fabrication materials: S275JR carbon steel, HII carbon steel, 16MO3 carbon steel, different stainless steel qualities (aisi 304, 316, 310 ...).

Depending the application.

GENERAL APPLICATIONS:
Pneumatic transports, exhaust gas control on chimneys, exhaust gas control on combustion processes, gas turbinia exhaust gas control...

Actuators: Manual, pneumatic, electric ...
Working pressure: According to the standard manufacturing way these valves are designed to resist 0,5 kg/cm² at ambient temperature.

- Cement Plants
- Steel Plants
- Chemical plants.
- Power plants.
" ...

ACCESORIES FOR PL-UL SERIES

Mirror Polished Gate, Stellited gate, Air injection in the packing gland, Flushing holes in body Mechanical Limit Switches, Inductive Switches and Positioners Solenoid valves, Connection electrical boxes, electrical wiring and pneumatic piping, Stroke limiting mechanical stops Mechanical locking device
**PRODUCT DESCRIPTION**

Flanged or wafer butterfly damper valve. Cast or welded body and disc depending the diameter of the valve. Manufactured with different kinds of tightness depending the customer requirements (100% tight, 99.5% tight or 98.5% tight).

Fabrication materials: S275JR carbon steel, HI1 carbon steel, 16MO3 carbon steel, different stainless steel qualities (aisi 304, 316, 310 ...). Depending the application.

**GENERAL APPLICATIONS:**

Pneumatic transports, exhaust gas control on chimneys, exhaust gas control on combustion processes, gas turbine exhaust gas control...

Actuators: Manual, pneumatic, electric...

Working pressure: According to the standard manufacturing way these valves are designed to resist 0.5 kg/cm² at ambient temperature.

- Cement Plants
- Steel Plants
- Chemical plants.

**TECHNICAL DATA FOR MP SERIES**

- **Standard manufacturing sizes:**
  - From DN50 up to DN600
  - (bigger sizes under request)

- **Working pressures:**
  - From DN 50 to DN 600: 1 (kg/cm²)
  - Higher pressures available under request.

- **Flange connection drillings:**
  - The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

- **Applied Directives:**
  - Directive (PED: ART.3/ CAT1),
  - Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)
  - Tightness
  - 100%

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**PRODUCT DESCRIPTION**

Specially designed to be mounted in installations for transport of solids of fine grain as cement, ash, sand, etc in all type of industry with pneumatic transport, by pipes with flanges or in inlets and outlets of silos. The normal in this kind of work where the standard pressures are from 0 to 2kg/cm².

Other pressures to be discussed.

**Construction:** Body in cast iron, steel, stainless steel, etc. Seat: metal/metal - Aisi 304 + stellite metal/rubber - Aisi 304 + EPDM Shafts: Aisi 304

**Temperature:** from -10 to +900°C

**Drivers:** Manual, pneumatic, electric, etc.

- Cement Plants
- Steel Plants
- Chemical plants.
- Power plants.

**TECHNICAL DATA FOR SD-SP SERIES**

- **Standard manufacturing sizes:**
  - From DN50 up to DN600
  - (bigger sizes under request)

- **Working pressures:**
  - From DN 50 to DN 600: 1 (kg/cm²)
  - Higher pressures available under request

- **Flange connection drillings:**
  - The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

- **Applied Directives:**
  - Directive (PED: ART.3/ CAT1),
  - Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)
  - Tightness
  - 100%
**PRODUCT DESCRIPTION**

The Diaphragm valve operating system consists of a series of interposed sheets, which at one end have a fixed point that facilitates rotation and on the other they have a sliding type fitting that allows circular movement combined with a displacement concentric, enabling the opening / closing effect, similar to that of a photo optic, so that the flow always flows through the center of the duct.

**GENERAL APPLICATIONS:**

These damper diaphragm valves are suitable for working with a wide range of air and gases. They are especially indicated to control the passage of gases in conductions.

- Actuators: Manual, pneumatic, electric ...
- Working pressure: According to the standard manufacturing way these valves are designed to resist 0.25 kg/cm² at ambient temperature.

Mainly used in:

- Cogeneration plants
- Thermal power stations.
- Power stations
- Chemical plants
- Energy sector.

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**PRODUCT DESCRIPTION**

The glass damper is a special guillotine valve, designed to isolate an area of pipe and allow the passage of people without air sealing, in media with high dust concentration. Once the chopping board is closed, it is pushed by hydraulic jacks to press it against the closure and thus ensure the tightness. They are designed for speeds below 30 m / s and temperatures up to 200 °C.

When the spectacle is fully open, the conduit is completely free, so there is no loss of load. Its use in regulation is not possible.

**GENERAL APPLICATIONS:**

The Valve is designed for the pneumatic transport of air or gases to different temperatures. They are especially indicated to control the passage of gases in pipes.

- Actuators: Manual, pneumatic, electric ...
- Working pressure: According to the standard manufacturing way these valves are designed to resist 0.25 kg/cm² at ambient temperature.

Mainly used in:

- Cogeneration plants
- Thermal power stations.
- Power stations
- Chemical plants
- Energy sector.

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**TECHNICAL DATA FOR MP SERIES**

**Standard manufacturing sizes:**

From DN100 up to DN600
(bigger sizes under request)

**Working pressures:**

From DN 100 to DN 600: 0.25 (kg/cm²)
Higher pressures available under request.

**Flange connection drillings:**

The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

**Applied Directives:**

- Directive (PED: ART.3/ CAT1),
- Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**

100%

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**TECHNICAL DATA FOR MP SERIES**

**Standard manufacturing sizes:**

From DN500 up to DN2500
(bigger sizes under request)

**Working pressures:**

500 mbar

Higher pressures available under request.

**Flange connection drillings:**

The standard flange connection is according to CMO Valves design but any flange design and drill can be done.

**Applied Directives:**

- Directive (PED: ART.3/ CAT1),
- Directive (ATEX: Cat. 3 / Zones 2 and 22 GD)

**Tightness**

100%
CMO commitment with the environment is full. And is full because a big thing depends on it, the future of all of us, and this is why we work in a responsible way to protect the environment. And we do it in two ways:

- Using non toxic materials, 100% recyclable at the end of their useful life.
- Providing the best solutions to our customers so they can also help to protect the environment. Customers that work in potable water plants, sewage water treatment plant, potable water pumping stations and energy recovering...